■ Various Standard Products

BlueEarth offers a rich lineup of quick-to-install standard products. Other types are also available. Please contact us for more information.



High Brightness Photoluminescent Signs for Wall Mounting

Patented Outdoor Photoluminescent Paint (Patent Pending)

Signboards for safety evacuation areas, tsunami evacuation areas, and guide signs must quickly guide people to destinations even in the dark during the blackout caused by fire. BlueEarth helps quickly directing people to evacuation areas by its simple design in which only the pictogram and arrows glow.





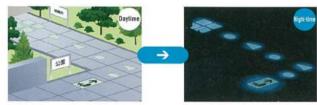


High Brightness Guide Signs and Evacuation Guide Marker for Roads

Patented door Photoluminescent Pa (Patent Pending)

Stainless steel is used for the main body. Convex design like a pinholder securely guards the photoluminescent layer and prevents frictions and impact by direct contact. Furthermore, the surface of phosphorescent paint is glass-coated to keep it clean. In the evacuation guide marker, \triangle indicates directions, \bigcirc stands for go, and \square means stops.



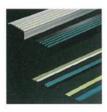


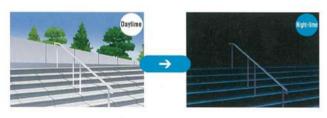


Non-slip step, stair nosing, handrails

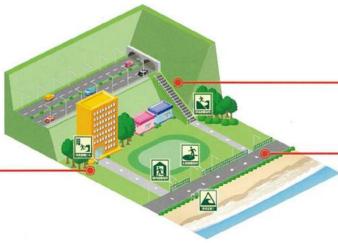
Patented atdoor Photoluminescent Paint

The aluminum strips can accurately indicate the stair steps in the dark for safe evacuation. It can be installed to existing or new buildings.





BlueEarth series can provide necessary information in various places including parks, public spaces and outdoor space.



■Sole Agent

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- ※In this document and figures, TM mark and ® are not
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- %The information listed is for when the catalog was made. Specification and deigns of the products are subject to change without a prior notice for improvement.

BlueEarth Outdoor Use High Brightness Photoluminescent Signs 寒沢市 危機管理課 鵠16003 Bright, Clear and for Safe Living Tokai Inc

With our printing techniques and the capability to glow bright and long, BlueEarth is always easy to see, provides clear information, and helps to achieve safe and secure living.

Daytime



Night-time

BlueEarth, high brightness photoluminescent

Its luminance is classified as the highest class

guide sign, has the superior capability

(S rank) certified by the Fire Protection

Equipment and Safety Center of Japan, and it keeps glowing about 30 hours.

It has been proven medically that blue light

calms minds; it is expected to guide people

We offer excellent photoluminescent signs

For an example, the guide boards can

instantly and clearly provide necessary

sign, they can be easily managed.

combined with our unique printing techniques.

information. Also, by the numbering on each

to glow bright and long.

BlueEarth glows vivid blue.

calmly to the evacuation path

in emergency cases.



津波避難 Tsunami evacuation

鵠南小学校 約100m

藤沢市 危機管理課

鵠16003





Compared to LED products, photoluminescent products are superior in overall.

BlueEarth uses photoluminescent material. Photoluminescent material is a material which absorbs light energy (ultraviolet light) such as sun light and florescent light and slowly re-emits in the dark.

It does not require power source, is eco-friendly and easy to install.

Luminance and afterglow time have been improved, and the performance has been drastically advanced in recent years. BlueEarth is the state-of-art product. When it is compared to solar LED products which require power source, the differences are clear.

■ Comparison of photoluminescent products and LED products

| Product | Brightness | Easiness to Purchase&Install | Maintainability | Low Failure Risk | Security in Disasters | Consideration to Environment | Consideration to Landscape | |
|---|---|--|--|--|--|------------------------------|---|--|
| Photoluminescent Products (BlueEarth) | No power source is used. Absorbs light energy (sunshine, fluorescent) and emits about 30 hours. Highest brightness level (S-rank) | Not require power source nor wiring. Quick installation | Simple structure, and basically maintenance-free | No wiring troubles because there is no wiring. | Not require power source. Soft material and less likely to cause hazard. | No CO2 emission | Not as bright as lights so not affecting landscape. Since it also lights up the surrounding area, it has effect to prevent crimes, but on the other hand, it may disturb the living. | |
| Solar LED Products | Charges light energy (sunlight) to the battery. Generates power and emits light. | May required large-scale construction work and take long time to install. Relatively high cost. | Most battery life is 3 to 5 years, and replacement cost may become high in some cases. | wiring error in the | required, but possible to be affected by damage. | LED and bettern | | |



Compared to resin-based photoluminescent products. BlueEarth has high weatherability, brightness, and afterglow capability.

There are various types of photoluminescent products, and each has characteristics. As for examples of materials, there are resin, PVC, films and more. BlueEarth is made of silicone. The difference mainly appears in the weatherability. That is, whether they are easy to be deformed, discolored, or deteriorated when polymeric materials such as paint are used outside. BlueEarth is superior in this point also.

BlueEarth keeps emitting light about 30 hours whereas others only emit about 12 hours. It has the highest luminance class (S rank) certified by the Fire Protection Equipment and Safety Center of Japan.

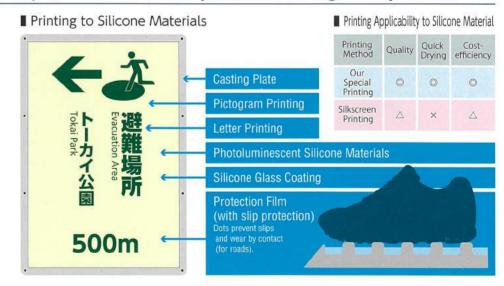
■ Comparison with Other Photoluminescent Products

| Product | Material | Resistant to Deformation, Discolor, Deterioration | Water Resistant | Calming Luminescent Color | Brightness | | Support | 備考 | | |
|-----------|----------|--|-----------------|------------------------------|-------------------|------------------|------------------|-----------------|--|--|
| | | | | | 60分 | 120分 | 720分 | for Large Order | Unif | |
| BlueEarth | Silicone | 0 | 0 | O Blue green | 100*1 (265) *2 | 100*1 (125)*2 | 100*1 (14) *2 | Small Lot Only | | |
| A社 | Resin | Δ | Δ | × 黄緑色 | 64*1 (168) *2 | 64*1 (80) *2 | 71*1 (10) *2 | Small Lot Only | Light emitting capability drops in two years unless it is protected from ultraviolet. | |
| B社 | PVC | Δ | Δ | × 黄緑色 | 49*1 (129) *2 | 47*1 (59) *2 | 71*1 (10) *2 | Small Lot Only | Vinyl is rippled by heat. Plasticizer added in molding process deteriorates surrounding materials. | |
| C社 | Film | × | × | × 黄緑色 | 29*1 (78) *2 | 26*1 (33) *2 | 24*1 (3.4) *2 | Small Lot Only | Water can easily enter from the side when it is cut, and film section tends to peel off. | |

^{*1} BlueEarth is defined as 100. *2 After irradiated 60 minutes at 400 µ W/m² (by xenon lamps)

Using unique printing technique, TOKAI offers the products with high utility values.

Silicone materials have weak points, too. Since they repel water and oil, they are not suitable for printing. Generally silkscreen is used to print on silicon materials, but it is not suitable for small lot in terms of cost, including drying time. TOKAI's unique printing technique solves those problems. It can not only reduce cost and time on production but also offer high utility values (e.g. providing various information suitable for installation environment, full color for high appeal





Easy installation. Applicable to various places without any construction work.

Since BlueEarth is only 3-mm thick, it can be mounted at various places without installation work. At some places, it may be installed by double-sided tape and applying pressure. BlueEarth can be installed with less cost and time.

■ Comparison of Installation Methods

